

ASAP

Work Order ID 67975

Tuesday, April 05, 2011 9:11:07 AM



Item ID: D3589-9

Accept



Setup Start



Revision ID:

Stop



Item Name: FWD GUIDE PLATE

Start Date: 4/5/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 6.00



Customer:

Reference:

W

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3589	Rev B								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D3589

Prog Rev: *B*

Dwg Rev: *B*

Deburr as required

B11-4-5

(10)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

K311-4-5

Work Order ID 67975

Tuesday, April 05, 2011 9:11:08 AM



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Item ID: D3589-9

Accept



Setup Start



Revision ID:

Stop



Item Name: FWD GUIDE PLATE

Start Date: 4/5/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Subtotal

(40)

130

Identify as per dwg & Stock Location: *W/A*

0.00



Packaging

Memo

0.00

Packaging

Eric L.

E 11-4-12 (X10)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/12

11-04-12

(10)

Picklist Print

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Page 1

Work Order ID: 67975



Parent Item: D3589-9



Parent Item Name: FWD GUIDE PLATE


Start Date: 4/5/2011

Required Date: 4/5/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-06-05 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 		Purchased	No			100	sf	252.0000	0.06	0.378947			

304/316 Sheet .063

Location

Loc Qty

Loc Code

MAT020

252

116623

2

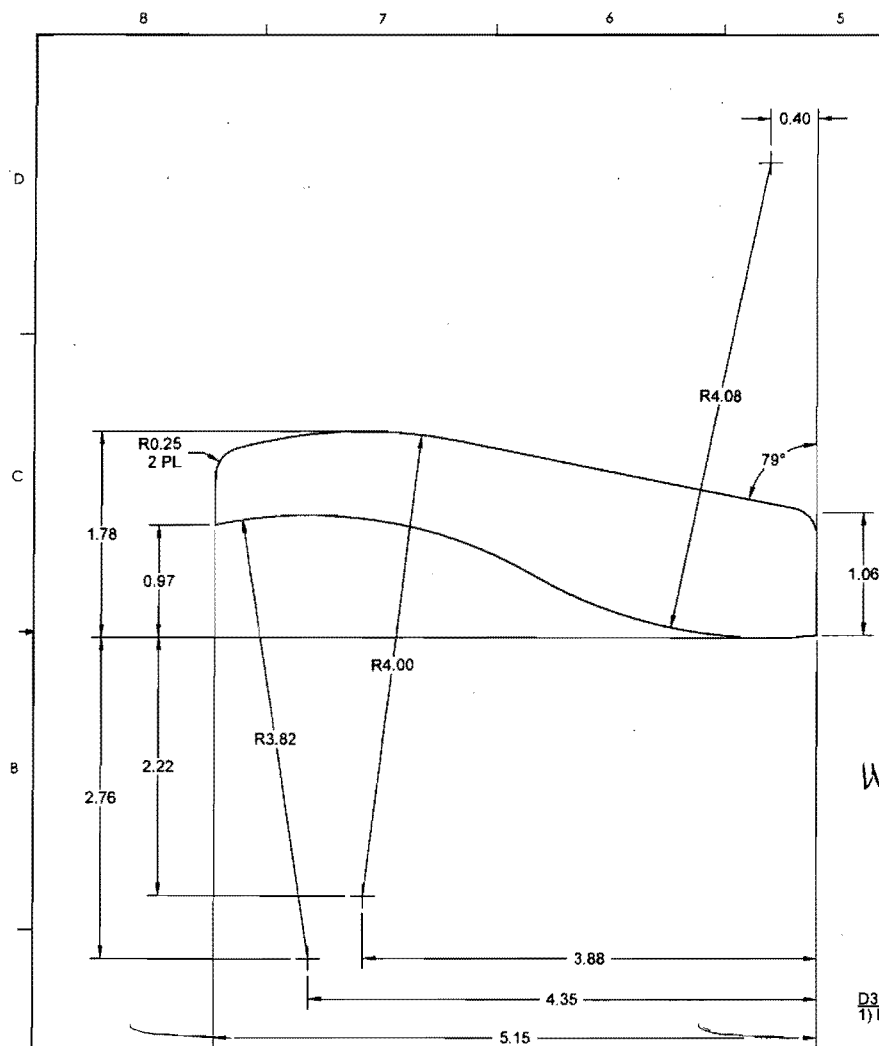
117275

250

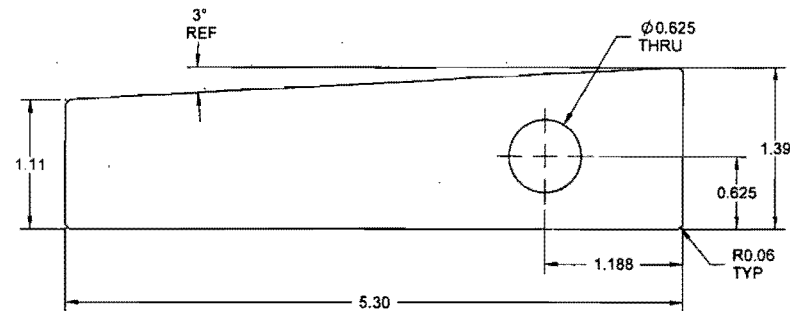
117275

(10)

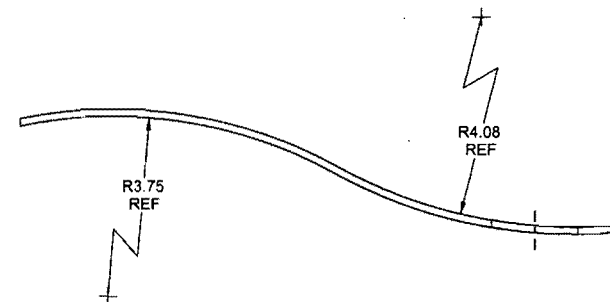
B1-4-5



D3589-9 FORWARD GUIDE PLATE



D3589-11F FORWARD GUIDE PLATE
FLAT PATTERN



D3589-11 FORWARD GUIDE PLATE
(MAKE FROM D3589-11F)

D3589-9/-11/-11F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH 16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs EACH
- 8) CONTROL SHAPE PER DT9021 TEMPLATE

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3589	REV. B
MFG. APPR.		SHEET 6 OF 8	
APPROVED		TITLE	SCALE
DE APPR.		FORWARD GUIDE PLATE	NTS
DATE	08.06.25	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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09/26/2010